


-10 DOUBLER

MATERIAL: 6061 T6 ALUMINUM PER QQ-A-250/11, AMS4027
STOCK SIZE: 0.040" THICK SHEET
FINISH: MIL-PRF-23377 TYPE 1 CLASS N POLYAMIDE PRIMER

REVISION HISTORY						
DATE	REV	ECO	DESCRIPTION	AUTHOR	CHECKED	APPROVED
11/5/19	A	-	INITIAL RELEASE	CMK		CMK

MASK AREA USING GT00437 DISC
OR EQUIVALENT THIS SIDE

4X Ø.201 THRU

Ø.50 TYP

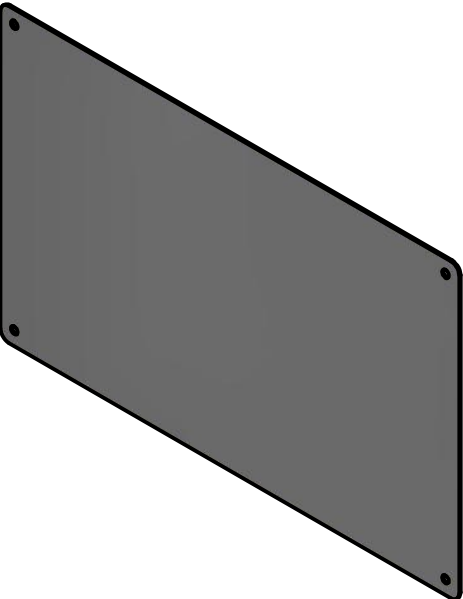
.04

8.598
8.196

.402
.000
.000
.402

13.109
13.511

EXTERNAL SURFACE SHOWN ABOVE



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UNLESS OTHERWISE SPECIFIED
DRAWING INTERPRETED
PER ASME Y14.100-2004
DIMENSIONS INTERPRETED
PER ASME Y14.5-2009
DIMENSIONS IN INCHES
SURFACE ROUGHNESS: R_a
REMOVE BURRS & BREAK EDGES
0.005 TO 0.015
XX ±.1
XX ±.01
XXX ±.005
ANGLES ±1°
THREADS
INTERNAL: CLASS 2B
EXTERNAL: CLASS 2A

APPROVALS		DATE
DRAWN	CMK	11/4/19
CHECKED	LS	11/5/19
APPROVED	CMK	11/4/19
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DOCUMENT TITLE					
C208B EMERGENCY BATTERY COMPONENTS					
DRAWING NUMBER		CAGE CODE	REV	ECO	
C208RT-4000		3CMA0	A	-	
DO NOT SCALE DRAWING		SHEET 1 OF 1			